INJECTION MOULDING

BUYERS' GUIDE

British Plastics Federation

Downloadable at www.bpf.co.uk

	Type of Moulder									Market Sectors											
	Injection Moulder	Blow Moulder	Compression Moulder	Transfer Moulder	Rotary	Gas Assisited I.M.	Thermoforming	Rotational Moulding	Insert Loaded	Transport	Building	Business Equipment	Electronics/Comms	Agriculture/Horticulture	Mechanical Goods	Packaging	Healthcare	Waste Management	Housewares	Design / Mnfr Bearings	Other
AAC Plastics Group Ltd	✓						✓			✓	✓					✓		✓			✓
Adreco Ltd	✓								✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Aeroplas	✓															✓			✓		
Agentdraw Ltd	✓										✓		✓		✓	✓	✓		✓		
A K Industries Ltd	✓			✓		✓			✓	✓	✓	✓	✓				✓		✓		✓
Algram Group Ltd	✓						✓			✓	✓	✓					✓				
Avalon Plastics Ltd	✓		✓																		
Bemis Ltd	✓										✓								✓		✓
Big Bear Plastic Products Ltd							✓			✓				✓							✓
BNL (UK) Ltd	✓											✓	✓		✓		✓			✓	
Bolton Plastic Components Ltd	✓	✓							✓	✓	✓	✓		✓	✓	✓	✓	✓			✓
Broanmain Limited	✓		✓	✓					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
Calsonic Kansei (UK)	✓									✓											
Carclo Technical Plastics Ltd	✓									✓							✓				
Champion Mouldings Ltd	✓	✓								✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
CJ Tool and Mouldings Ltd	✓									✓	✓				✓				✓		
Curver UK Ltd	✓															✓					✓
Daniels Healthcare Ltd	✓																✓				
Data Plastics Ltd	✓									✓	✓	✓	✓		✓	✓	✓		✓		✓
Denroy	✓									✓	✓		✓				✓		✓		
Desch Plantpak Ltd	✓						✓							✓		✓					
Dubois LTD	✓												✓				✓				✓
Eaton Automotive	✓	✓				✓			✓	✓											
Fiskars UK Ltd	✓				✓									✓		✓		✓			
Flambeau Europlast Ltd	✓	✓								✓	✓			✓		✓	✓		✓		✓
FL Plastics Ltd	✓	✓														✓	✓		✓		
Forteq UK	✓									✓	✓	✓	✓		✓	✓	✓				
Frontier Plastics Ltd	✓																✓	✓			
Goodfish Ltd	✓									✓						✓			✓		✓
Hallam Plastics Ltd	✓					✓			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Harold Fisher Plastics						✓					✓	✓	✓		✓	✓			✓		✓
HM Prison Service	✓										✓		✓						✓		
Homelux Nemplas Ltd	✓									✓	✓								✓		
Hozelock Ltd	✓	✓												✓							
Husqvarna Ltd	✓													✓							
Intier Automotive Interiors Ltd	✓									✓											
John McGavigan Ltd	✓									✓			✓								
JSP Ltd	✓	✓	✓					✓		✓	✓			✓			✓				
Labone Castleside	✓									✓											
Lettergold Plastics Ltd	✓										✓					✓	✓				

Services

Clean Room	Tool Design	Tool Manufacture	Spray Painting	Rapid Proto. facilities	Pad Printing	Silkscreen Printing	Coating	In-Mould labelling	Assembly	Machining	High Frequency Welding	Ultrasonic welding	Metalized Plastics	Other
	✓				✓				✓	✓		✓		✓
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Materials Proccessed

PS	SAN	ABS	LLDPE	LPDE	HDPE	PP	Rigid PVC	Flexible PVC	PA	Acrylic	TPE	PC	EVA	PEEK	PET	PBT	Other
✓	✓	✓		✓	✓	✓								✓			✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
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Minimum Shot Size (g)	Maximum Shot Size (g)	Minimum Machine Locking force (tonnes)	Maximum Machine Locking force (Tonnes)
			500
64	520	300	2000
6	500	50	450
1	2000	100	400
0.01	1200	6	450
8	1777	50	500
100	4500	400	1000
0.1	320	12	175
50	10000	5	350
1	1000	10	250
25	5000	220	2300
1	7000	50	250
20	4200	50	720
	640		300
50	6000	250	1500
131	2084	50	570
		7	250
5	3000	20	750
49	709	80	350
2	290	125	500
22	5000	20	900
4	9500	80	3150
10	6000	50	1700
	35		32
	2000	50	450
4	710	65	520
		55	800
15	15000	150	1000
5	3500	60	720
109	4300	40	850
2	5000	22	800
5	50	75	1000
25	5400	130	4000
50	7000	16	1500
1	350	60	135

	Type of Moulder									Market Sectors											
	Injection Moulder	Blow Moulder	Compression Moulder	Transfer Moulder	Rotary	Gas Assisited I.M.	Thermoforming	Rotational Moulding	Insert Loaded	Transport	Building	Business Equipment	Electronics/Comms	Agriculture/Horticulture	Mechanical Goods	Packaging	Healthcare	Waste Management	Housewares	Design / Mnfr Bearings	Other
Lettergold Plastics Ltd	✓										✓					✓	✓				
L H Plastics Ltd	✓												✓								
McLaren Plastics Ltd	✓										✓	✓	✓		✓	✓					
Measom Freer Ltd	✓	✓											✓	✓		✓	✓				
Mecaplast Peterlee Ltd	✓									✓											
Melba Products Ltd	✓																				✓
Mollertech UK Ltd	✓									✓											
Moss Plastic Parts Ltd	✓									✓	✓		✓				✓		✓		
Numatic International Ltd	✓							✓							✓				✓		✓
Oxford Plastics Systems Ltd	✓		✓					✓			✓			✓							
Peak Plastics Ltd	✓									✓	✓										
Piolax Manufacturing	✓									✓											
Plastic Omnium Automotive Ltd	✓									✓											
Polyermedics	✓									✓							✓				✓
Rge Engineering Co	✓											✓	✓				✓		✓		✓
Ricoh (UK) Products Ltd	✓	✓										✓				✓					
Rosti McKechnie Ltd	✓									✓	✓		✓			✓	✓				
R-Tek Ltd	✓									✓											
Sherwood Plastic Products Ltd	✓															✓					
SMR Automotive Mirrors UK Ltd	✓					✓				✓											
Spectra Packaging Solutions Ltd		✓														✓	✓		✓		✓
SPS (EU) Ltd	✓											✓									✓
Sterilin Ltd	✓	✓														✓	✓				
Stewart Plastics Ltd	✓							✓						✓		✓			✓		
Straight Plc	✓															✓			✓		✓
Strata Products Ltd	✓	✓												✓					✓		✓
Taylor Engineering & Plastics Ltd	✓					✓				✓	✓	✓	✓			✓	✓				✓
Technical Mouldings Ltd	✓									✓	✓	✓	✓				✓		✓		
Tex Plastic Products Ltd	✓									✓	✓	✓	✓		✓	✓	✓		✓		✓
Tex Industrial Plastics Ltd	✓									3		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Thumbs Up (Bury) Ltd	✓																		✓		✓
TS UK Ltd	✓																		✓		
UPG Plastics Ltd	✓									✓		✓	✓			✓	✓				
Weltonhurst Ltd		✓								✓	✓	✓				✓	✓		✓		
W H Smith & Sons (Tools) Ltd	✓					✓			✓	✓	✓	✓	✓		✓						

Services

Clean Room	Tool Design	Tool Manufacture	Spray Painting	Rapid Proto. facilities	Pad Printing	Silkscreen Printing	Coating	In-Mould labelling	Assembly	Machining	High Frequency Welding	Ultrasonic welding	Metalized Plastics	Other
✓	✓	✓							✓					
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	✓	✓	✓		✓	✓			✓	✓	✓	✓		

Materials Proccessed

PS	SAN	ABS	LLDPE	LPDE	HDPE	PP	Rigid PVC	Flexible PVC	PA	Acrylic	TPE	PC	EVA	PEEK	PET	PBT	Other	Minimum Shot Size (g)	Maximum Shot Size (g)	Minimum Machine Locking force (tonnes)	Maximum Machine Locking force (Tonnes)
✓		✓	✓	✓	✓	✓			✓		✓	✓						1	350	60	135
✓	✓	✓	✓	✓	✓	✓			✓	✓	✓	✓	✓		✓			0.2	2000	1	480
✓	✓	✓	✓	✓	✓	✓			✓	✓	✓	✓	✓					1	700	25	270
✓	✓	✓		✓	✓	✓	✓		✓						✓			0.1	300	50	150
		✓		✓	✓	✓				✓			✓					5	2800	80	2000
							✓	✓													
						✓															2000
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓				✓				
		✓			✓	✓					✓							3	12500	40	1400
		✓	✓	✓				✓										10	25000	50	1200
✓	✓	✓	✓	✓	✓	✓	✓	✓										4	800	60	300
		✓		✓	✓	✓		✓	✓		✓					✓	✓	6	320	5	250
		✓				✓			✓												
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✓	✓	✓	✓	✓	✓	✓			✓	✓	✓	✓	✓			✓	✓			40	1500
✓		✓		✓	✓	✓						✓			✓			1	2550	9	800
✓	✓	✓		✓		✓			✓	✓	✓	✓						0.1	8000	40	1500
		✓				✓												1	1600	150	2000
				✓	✓				✓											20	80
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✓	✓					✓															
						✓									✓					100	2700
					✓	✓														60	1000
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✓	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓		0.1	1700	15	300
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	0.01	2200	6	500
✓	✓	✓		✓	✓	✓		✓	✓		✓	✓	✓		✓	✓		27	6107	22	1000
			✓	✓	✓	✓					✓						✓				
						✓												100	1800	240	700
✓	✓	✓			✓	✓			✓	✓	✓	✓		✓		✓		0.5	3500	40	1000
				✓	✓	✓							✓					150	2200		
✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		1	5000	25	1500

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Bemis Ltd

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Lancs, BB11 5SW

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Big Bear Plastic Products Ltd

Fantastic Works, Hampton Lovett, Droitwich, Worcester WR9 0NX

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BNL (UK) Ltd

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Bolton Plastic Components Ltd

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Broanmain Limited

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Tel: +44(0)13 0688 5888 | Fax: +44(0)13 0688 5889
www.broanmain.co.uk | info@broanmain.co.uk

Calsonic Kansei (UK)

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Champion Mouldings Ltd

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Andrew@championmouldings.com

CJ Tool & Mouldings Ltd

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Desch Plantpak Ltd

Burnham Road, Mundon, Maldon, Essex, CM9 6NT

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www.desch-plantpak.com | c.breed@desch-plantpak.com

Dubois Ltd

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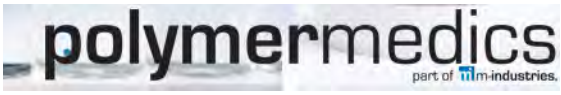

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ABOUT THE BRITISH PLASTICS FEDERATION

The British Plastics Federation (BPF) is the leading trade association of the UK Plastics Industry, with 450 direct members and over 1,600 affiliated members. The Federation is a platform for industry action that exists to exploit common opportunities and resolve shared issues.

The BPF consists of some 19 Business Groups with its membership incorporating the entire plastics supply chain including materials, processors, equipment suppliers and recyclers…

BPF GROUP STRUCTURE

- Additives
- Bio-Based & Degradable
- Cellular PVC-U
- Composites
- Equipment
- Expanded Polystyrene
- Flexible Foam
- Industrial Plastics Welding& Fabrication
- Masterbatch & Technical Compounds
- Moulders & Specialist Processors
- Packaging
- Plastic Pipes
- Polymer Distributors & Compounders
- Polymer Suppliers
- Recyclers
- Rotational Moulding
- Sheet & Coated Fabrics
- Vinyls
- Windows

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